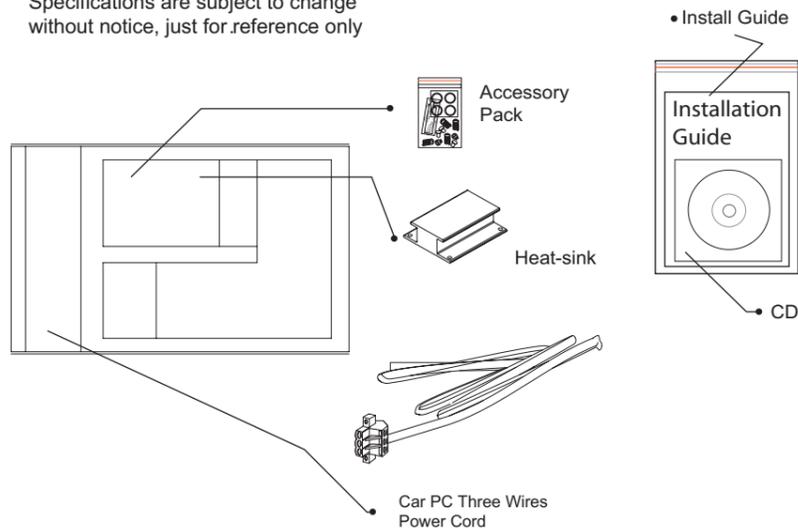


INSTALLATION GUIDE

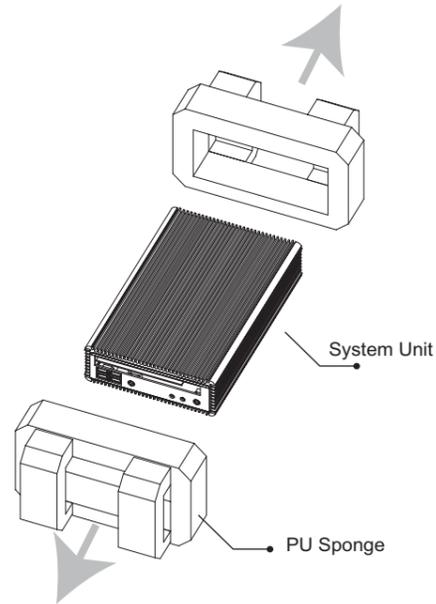
LI91_FC_1

Item Checklist

Specifications are subject to change without notice, just for reference only

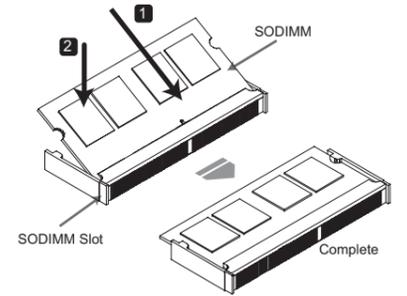


Barebone System Unpacking Guide



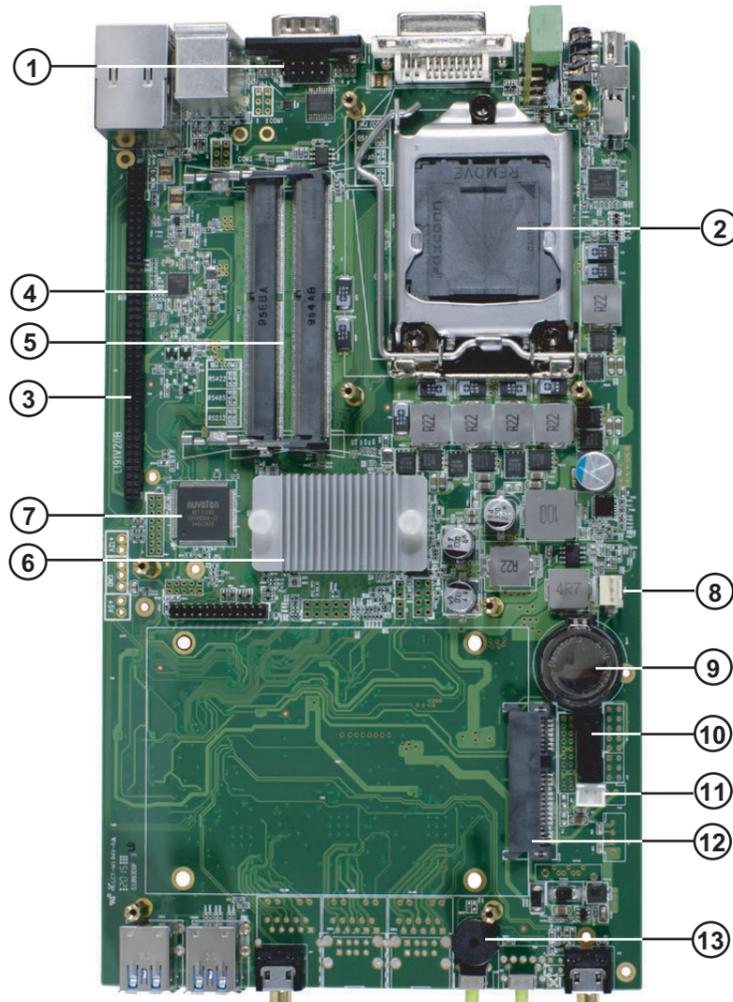
- 1 Loosen the screws on the rear panel from the case.
- 2 Pull out the mainboard from the case.

Install Memory



- 1 Insert SODIMM into the SODIMM slot on the motherboard by 30°.
- 2 Push down the SODIMM.

Mainboard Layout

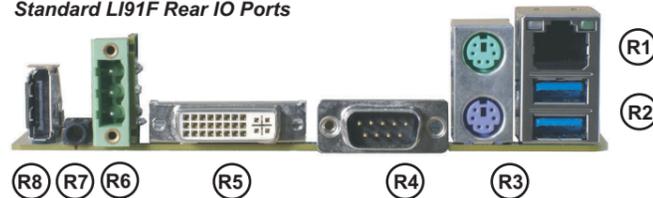


1	Secondary COM Port Header	R1	GigaLAN Port
2	CPU Socket	R2	Two USB 3.1 Ports
3	Optional Riser Card Slot	R3	PS/2 Keyboard and Mouse Ports
4	Intel Giga LAN Chip	R4	COM 1
5	SODIMM Slots	R5	DVI Port
6	Intel Q370 Chip	R6	DC 12~48V TB Jack Power In
7	Super IO Chip	R7	Line-Out Audio Port
8	CPU Cooling Fan Power Connector	R8	DP (Display Port)
9	CMOS Battery	F1	Mic-In Phone Jack
10	SATA Cable Connector	F2	Power Button
11	SATA Power Connector	F3	Reset Button
12	SATA HDD Connector	F4	Ear Phone Jack
13	Buzzer	F5	Four USB 3.1 Ports

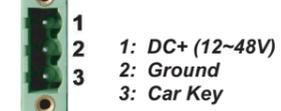
Standard LI91F Front IO Ports



Standard LI91F Rear IO Ports



Terminal Block Power Connector Pin Assignment



Install CPU and CPU Cooler



- 1 Release the CPU socket lever and lift the metal frame of the CPU socket



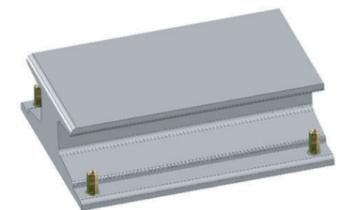
- 2 Remove the CPU socket cover. Be aware do not touch any pins in the CPU socket.



- 3 Put the CPU to the socket. Align the CPU notches with the socket alignment keys and gently put the CPU onto the socket.



- 4 When CPU is properly seated, replace the metal frame and push the CPU socket lever back to its locked position.



- 5 Glue the heatsink compound on the CPU surface. Install CPU heatsink on top of CPU. Tighten CPU heatsink with four screws into pillaret.

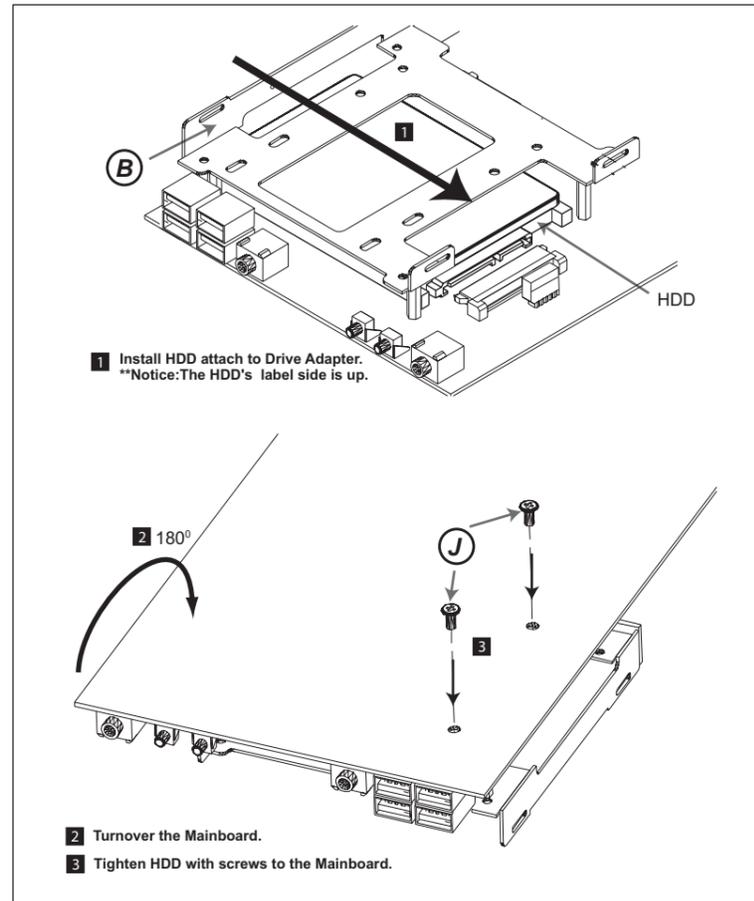
Hardware Installation

Part List

- (A)** COM/DVI Screws (* 6)
- (B)** DVD-ROM Drive Bracket
- (C)** Front Panel
- (D)** Rear Panel
- (E)** Case
- (F)** Mainboard
- (G)** CPU HeatSink

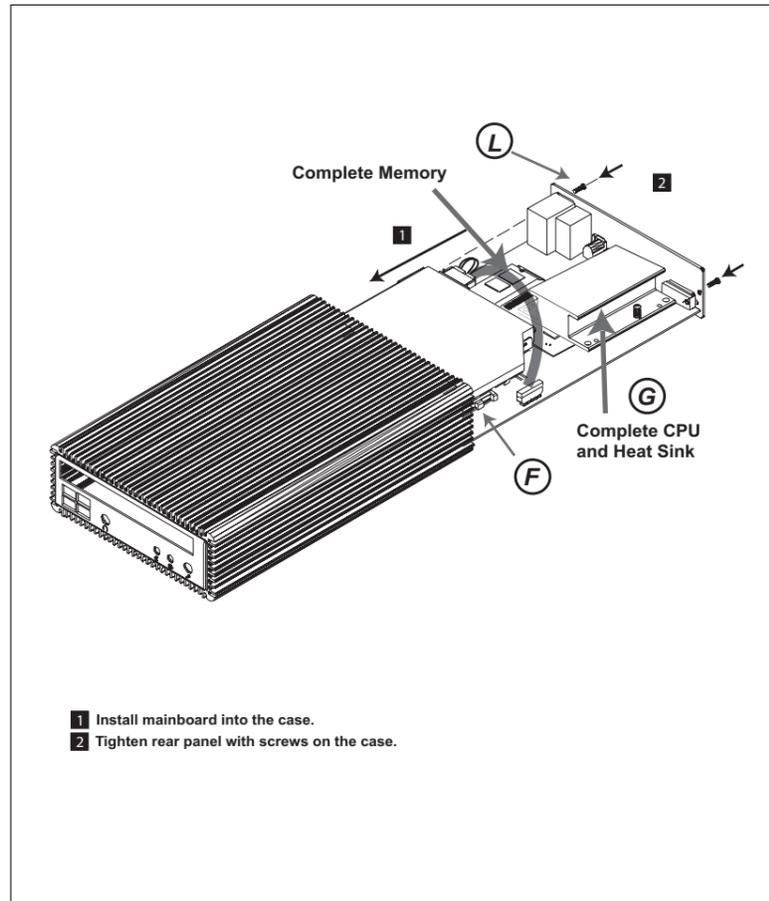
STEP 1

Install Slim HDD

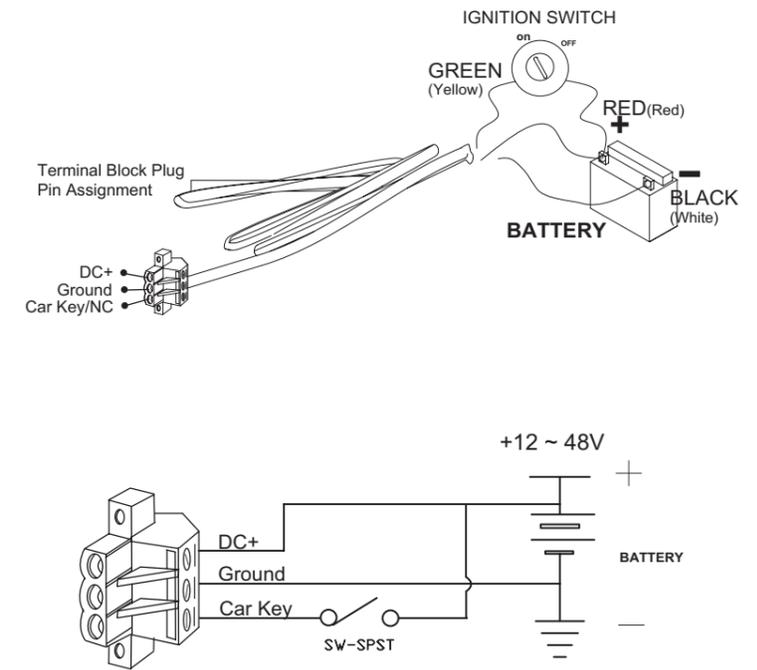


STEP 3

Install Case



Car PC Power Cord Connection

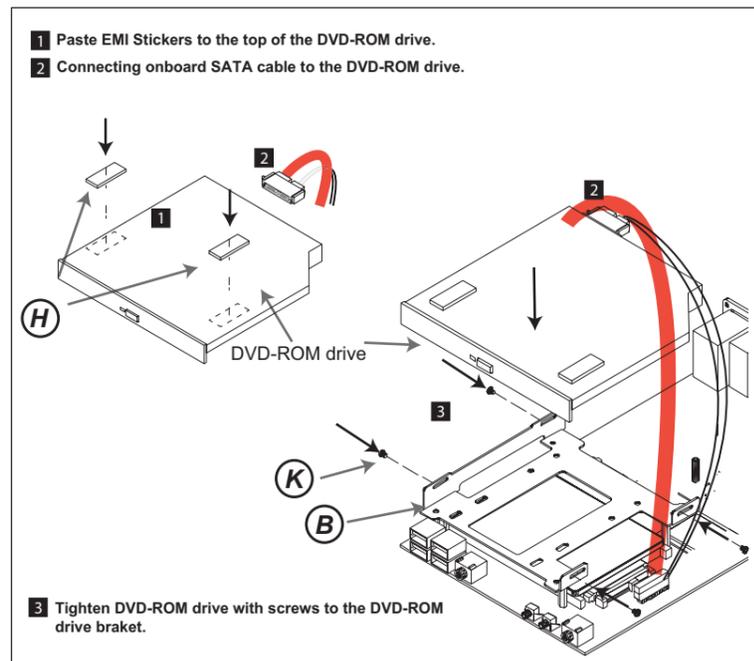


Accessory Pack

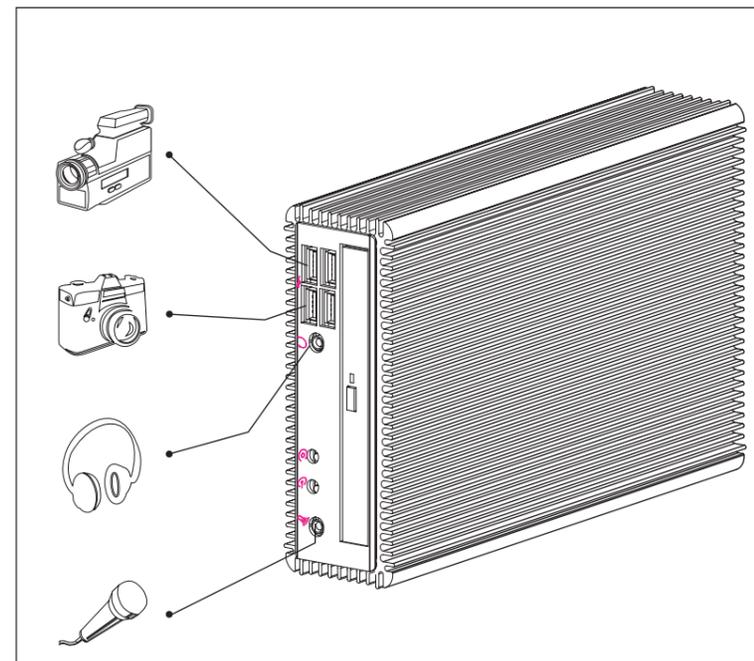
- (H)** EMI Sticker (*2)
- (I)** Rubber Stand (*4)
- (J)** 2.5" HDD Screws (* 5)
- (K)** DVD-ROM Drive Screws (* 5)
- (L)** Case Screws (* 2)
- (M)** CPU Cooler Screws (*4)
- (N)** CPU Cooler Paste (* 1)

STEP 2

Install DVD-ROM Drive



Complete System



The system uses entire case for partial heat dissipation, so the normal operating temperature of the case is between 45°C ~ 55°C.

Specification is subject to change without notice, it is for reference only.